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APPLICATION NO.	FILIN	NG DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO
09/863,885 05/22/2001		22/2001	Eric Haupfear	MTC 6721.1; 39-21(51835)	9345
321	7590	02/26/2004		EXAMINER	
SENNIGER ONE METRO		ZUCKER,	ZUCKER, PAUL A		
16TH FLOO		SQUARE	ART UNIT	PAPER NUMBER	
ST LOUIS,	MO 63102		1621	-	

DATE MAILED: 02/26/2004

Please find below and/or attached an Office communication concerning this application or proceeding.

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		Application No.	Applicant(s)	
Office Action Summary		09/863,885	HAUPFEAR ET AL.	
		Examiner	Art Unit	
		Paul A. Zucker	1621	
Period fo	The MAILING DATE of this communication app or Reply	ears on the cover sheet with the	correspondence address	
THE - Exte after - If the - If NO - Failt Any	MAILING DATE OF THIS COMMUNICATION. Insions of time may be available under the provisions of 37 CFR 1.13 SIX (6) MONTHS from the mailing date of this communication. Depriod for reply specified above is less than thirty (30) days, a reply period for reply is specified above, the maximum statutory period vare to reply within the set or extended period for reply will, by statute, reply received by the Office later than three months after the mailing ed patent term adjustment. See 37 CFR 1.704(b).	36(a). In no event, however, may a reply be ting within the statutory minimum of thirty (30) day will apply and will expire SIX (6) MONTHS from a cause the application to become ABANDONE	mely filed /s will be considered timely. In the mailing date of this communication. ED (35 U.S.C. § 133).	
Status				
1)⊠ 2a)⊠ 3)□	·	action is non-final. nce except for formal matters, pr		
Disposit	ion of Claims		•	
5)⊠ 6)⊠ 7)□ 8)□ Applicat 9)□ 10)□	Claim(s) 1,2,5-64,96-100,218-233,235-325 and 4a) Of the above claim(s) is/are withdraw Claim(s) 1,2,5-43,47-64,96-100,218-230,235-3 Claim(s) 44- 46 and 231-233 is/are rejected. Claim(s) is/are objected to. Claim(s) are subject to restriction and/or ion Papers The specification is objected to by the Examine The drawing(s) filed on is/are: a) acceeding a content of the drawing sheet(s) including the correction of the drawing sheet(s) including the cor	wn from consideration. 225 and 327-399 is/are allowed. r election requirement. r. epted or b) objected to by the drawing(s) be held in abeyance. Se ion is required if the drawing(s) is objected.	Examiner. e 37 CFR 1.85(a). ijected to. See 37 CFR 1.121(d).	
11)[_]	The oath or declaration is objected to by the Ex	aminer. Note the attached Office	e Action or form PTO-152.	
Priority (under 35 U.S.C. § 119			
а)	Acknowledgment is made of a claim for foreign All b) Some * c) None of: 1. Certified copies of the priority documents 2. Certified copies of the priority documents 3. Copies of the certified copies of the prior application from the International Bureau See the attached detailed Office action for a list	s have been received. s have been received in Applicat ity documents have been receive (PCT Rule 17.2(a)).	ion No ed in this National Stage	
Attachmen				
2) Notice (3) Inform	ce of References Cited (PTO-892) ce of Draftsperson's Patent Drawing Review (PTO-948) cmation Disclosure Statement(s) (PTO-1449 or PTO/SB/08) cer No(s)/Mail Date	4) Interview Summary Paper No(s)/Mail D 5) Notice of Informal F 6) Other:		

U.S. Patent and Trademark Office

Application/Control Number: 09/863,885 Page 2

Art Unit: 1621

DETAILED ACTION

Current Status

- 1. This action is responsive to Applicants' amendment of 19 November 2003.
- 2. Receipt and entry of Applicants' amendment is acknowledged.
- 3. Applicant's cancellation of claim 234 is acknowledged.
- 4. Claims 1, 2, 5-64, 96-100, 218-233, 235-325, and 327-399 are pending.
- 5. The objection to the claims set forth in paragraph 14 of the previous Office Action mailed 19 May 2003 is withdrawn in response to Applicant's amendment.
- The rejection under 35 USC § 112, second paragraph, set forth in paragraph 11 of the previous Office Action mailed 19 May 2003 is withdrawn in response to Applicant's remarks.
- 7. The rejection under 35 USC § 102 (b) set forth in paragraph 12 of the previous Office Action mailed 19 May 2003 is withdrawn in response to Applicant's amendment.

New Rejections

The text of those sections of Title 35, U.S. Code not included in this action can be found in a prior Office action.

Claim Rejections - 35 USC § 103

The text of those sections of Title 35, U.S. Code not included in this action can be found in a prior Office action.

Application/Control Number: 09/863,885

Art Unit: 1621

8. Claims 44-46 are finally rejected under 35 U.S.C. 103(a) as being unpatentable over Franz (US 3,950,402 04-1976).

Instantly claimed is a process for making an N-(phosphonomethyl)glycine product which comprises:

- a. Oxidizing N-(phosphonomethyl) iminodiacetic acid in the presence of a catalyst;
- b. Precipitating the N-(phosphonomethyl)glycine product to produce N-(phosphonomethyl)glycine crystals;
- c. Separating the mother liquor; and
- d. Evaporating the mother liquor to produce N-(phosphonomethyl)glycine crystals and a second mother liquor.

Franz teaches (Column 5, lines 32-58) a process for the oxidation of N-(phosphonomethyl) iminodiacetic acid to produce N-(phosphonomethyl)glycine with hydrogen peroxide in the presence of sulfuric acid as catalyst. Franz also teaches (Column 4, line 58- column 6, line 40) the use of platinum, palladium and rhodium catalysts for the oxidation reaction in the presence of oxygen gas. Franz teaches (Column 3, lines 47-53) the precipitation by cooling and recovery by filtration of N-(phosphonomethyl)glycine crystals to produce a primary mother liquor. Franz further teaches (Column 3, lines 55-55) the production of additional crystals from the mother liquor upon continued cooling to produce a secondary mother liquor.

Application/Control Number: 09/863,885

Art Unit: 1621

The difference between the process taught by Franz and that instantly claimed is that the secondary mother liquor is produced in the process of Franz by continued cooling. In the instant case, however, the secondary mother liquor is produced by evaporation of the primary mother liquor.

Franz, however, further teaches (Column 6, lines 57-61 and column 5, lines 59-61) reduction of the volume of the reaction product mixture by evaporation under reduced pressure and crystallization to produce N-(phosphonomethyl)glycine crystals. Franz teaches that temperatures of 78°C-17.5°C are obtained which overlaps with the instantly claimed range.

One of ordinary skill in the art would have been motivated to replace the second cooling step with the evaporation of solvent as taught by Franz since the evaporative process would allow more complete recovery of the N-(phosphonomethyl)glycine crystals and would have been less expensive (in terms of time and electricity) than continued cooling of the primary mother liquor.

Thus the instantly claimed process would have been obvious to one of ordinary skill in the art. There would have been a reasonable expectation of success since Franz teaches the suitability of the evaporative process for the production of N-(phosphonomethyl)glycine crystals.

Examiner's Response to Applicants Arguments with Regard to This Rejection

9. Applicants have presented several arguments with regard to this rejection. The Examiner responds to these below:

a. Applicants argue that the amended claim 44 in which the evaporation of the primary mother liquor is "heat-driven" is distinguished from the process taught by Franz. The Examiner disagrees in as much as all evaporative processes, including that taught by Franz, are necessarily heat-driven since in the absence of heat no evaporation occurs.

- b. Applicants further argue that Franz ascribes no significance to the possibility of recovering product by two sequential crystallizations. The Examiner disagrees since Franz exemplifies two sequential crystallizations.
- c. Applicants further argue that one of ordinary skill in the art would use a single crystallization step. The Examiner disagrees since Franz teaches a sequential pair of crystallizations.

Applicant's arguments filed 19 November 2003 have been fully considered but they are not persuasive for the reasons indicated above.

10. Claims 231-233 are rejected under 35 U.S.C. 103(a) as being unpatentable Pelyva et al (UK 2,224,505 A 05-1990).

Instantly claimed is a process for making an N-(phosphonomethyl)glycine product which comprises:

- a. Oxidizing N-(phosphonomethyl) iminodiacetic acid in the presence of a catalyst;
- b. Dividing the product mixture into a primary fraction and a secondary fraction;

Application/Control Number: 09/863,885

Art Unit: 1621

- c. Precipitating the N-(phosphonomethyl)glycine product to produce N(phosphonomethyl)glycine crystals from the primary fraction;
- d. Separating the mother liquor; and
- e. Recycling the mother liquor to the oxidation reaction.
- f. Crystallizing the secondary fraction

Pelyva teaches (Page 8, line 25 – page 58, page 10, line 11) a process for the oxidation of N-(phosphonomethyl) iminodiacetic acid to produce N-(phosphonomethyl) glycine with hydrogen peroxide in the presence of sulfuric acid as catalyst. Pelyva further teaches (Page 9, lines 3-23) distilling a portion of the reaction mixture, crystallization of N-(phosphonomethyl)glycine from the reaction mixture by cooling, washing the crystals with water, making up the volume of the distillate with the wash water and returning the waste solution to the reaction mixture. The evaporative removal of reaction solvent in an oxidation reaction using recycled reaction waste is considered to meet the limitations of instant claim 233.

The difference between the process taught by Pelyva and that instantly claimed is that Pelyva does not suggest dividing the reaction product into a primary fraction and a secondary fraction, each of which is treated as Pelyva teaches.

One of ordinary skill in the art, however, would be motivated to divide the reaction product into plural fractions comprising at least a primary fraction and a secondary fraction by several considerations:

Art Unit: 1621

 Doing the crystallizations on smaller scale would allow better control of reaction conditions and, therefore, product purity;

- b. Doing the crystallizations on smaller scale would allow the use of smaller,
 less expensive, crystallization apparatus;
- c. Doing the crystallizations on smaller scale would allow both reaction product production and crystallization to proceed at their individual optimum rates.

Because such practice is routine, there would have been a reasonable expectation for success.

Thus the instantly claimed process would have been obvious to one of ordinary skill in the art.

Conclusion

11. Claims 1, 2, 5-64, 96-100, 218-233, 235-325, and 327-399 are pending. Claims 44-46 and 231-233 are finally rejected. Claims 1, 2, 5-43, 47-64, 96-100, 218-230, 235-325, and 327-399 are allowed.

Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, **THIS ACTION IS MADE FINAL**. See MPEP § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not

Art Unit: 1621

mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Paul A. Zucker whose telephone number is 571-272-0650. The examiner can normally be reached on Monday-Friday 7:00-3:30.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Johann R. Richter can be reached on 571-272-0646. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Art Unit: 1621

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

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